

## **AMENDMENTS TO THE CLAIMS**

The following listing of claims will replace all prior versions and listings of claims in the application.

### **LISTING OF CLAIMS**

1.-19. (Cancelled)

20. (Original) A laser-milled workpiece comprising a workpiece layer having an aperture formed therein via laser ablation of workpiece material, wherein the laser ablation is performed by a laser drilling system driving a laser beam according to a tool path across a surface of said workpiece layer, wherein the tool path has a constant arc speed.

21. (Original) The workpiece of claim 20, wherein said workpiece layer is further defined as an inkjet nozzle plate, and the aperture is further defined as an inkjet nozzle.

22. (Original) An inkjet head having the inkjet nozzle of claim 21.

23. (Original) An inkjet printer having the inkjet head of claim 22.